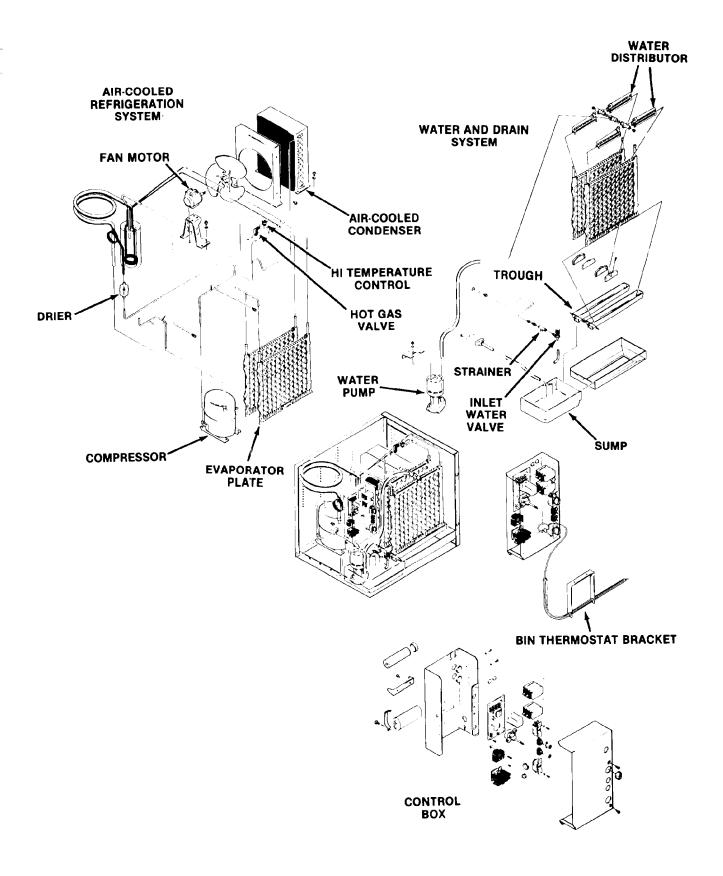
# **CM550 Parts List**

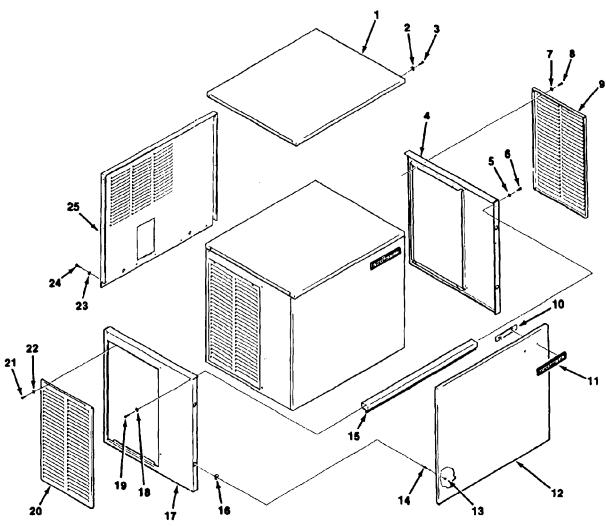
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Cabinet Exterior
Cabinet Interior
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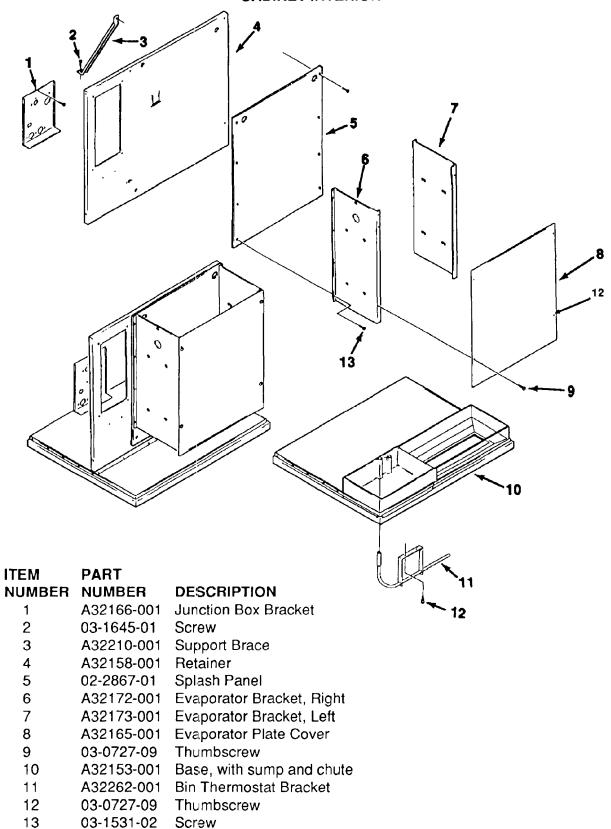
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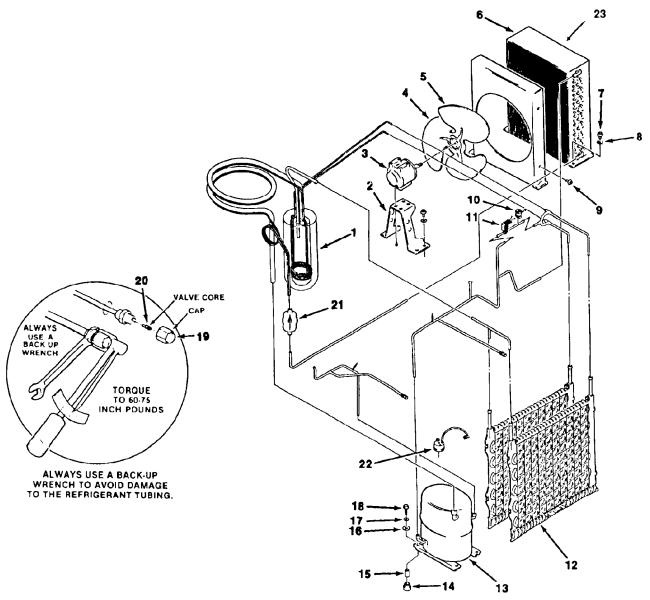
### CABINET ASSEMBLY



ITEM	PART				
NUMBER	NUMBER	DESCRIPTION	ITEM	PART	
1	A32159-001	Top Panel, Painted	NUMBER	NUMBER	DESCRIPTION
	A32159-002	Top Panel, S. S.	13	03-1406-04	Nut
2	03-1417-03	Lockwasher	14	15-0411-00	Strike
3	03-1531-01	Screw	15	A32169-001	Front Support
4	A32162-001	Right End Panel, Paint	16	02-0836-00	Cabinet Catch
	A32162-002	Right End Panel, S.S.	17	A32163-001	Left End Panel, Paint
5.	03-1417-03	Lockwasher		A32163-002	Left End Panel, S.S.
6	03-1531-01	Screw	18	03-1417-03	Lockwasher
7	03-1417-03	Lockwasher	19	03-1531-01	Screw
8	03-1404-12	Screw	20	A32161-001	Service Panel, Paint
9	A32161-001	Service Panel, Painted		A32161-002	Service Panel, S.S.
	A32161-002	Service Panel, S.S.	21	03-1404-12	Screw
10	03-0271-00	Speed Nut	22	03-1412-03	Lockwasher
11	15-0711-00	Emblem	23	03-1417-03	Lockwasher
12	A32160-001	Front Panel, Painted	24	03-1531-01	Screw
	A32160-002	Front Panel, S.S.	25	A32202-001	Back Panel

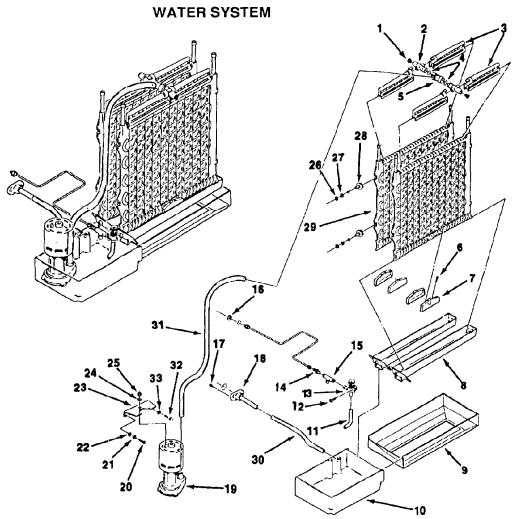
#### CABINET INTERIOR



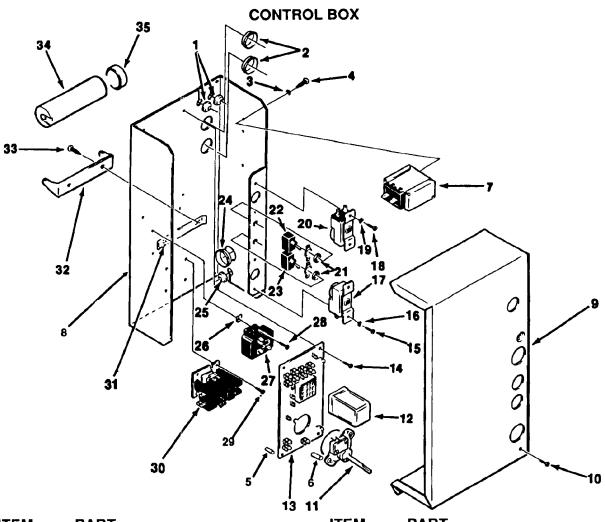


ITEM	PART		ITEM	PART	
NUMBER	NUMBER	DESCRIPTION	NUMBER	NUMBER	DESCRIPTION
1	A32174-020	Heat Exchanger	11	12-2135-01	Hot Gas Valve
2	18-3739-01	Fan Motor Bracket	12	A30296-020	Evaporator
3	18-5105-11	Fan Motor	13	18-6100-01	Compressor
4	18-3732-01	Fan Blade	14	18-2200-28	Grommet
5	A32170-001	Fan Shroud	15	18-2200-27	Sleeve
6	18-3709-01	Condenser	16	03-1407-07	Washer
7	03-1645-01	Screw	17	no number	washer
8	03-1410-03	Lockwasher	18	03-1405-20	Screw
	03-1407-05	Washer	19	16-0563-00	Cap
9	03-1531-01	Screw	20	16-0560-00	Core
10	12-2300-03	Hi Temp Cut Out	21	02-2426-02	Drier
			22	18-6100-50	Compressor Overload
			23	A32975-001	Foam Filter

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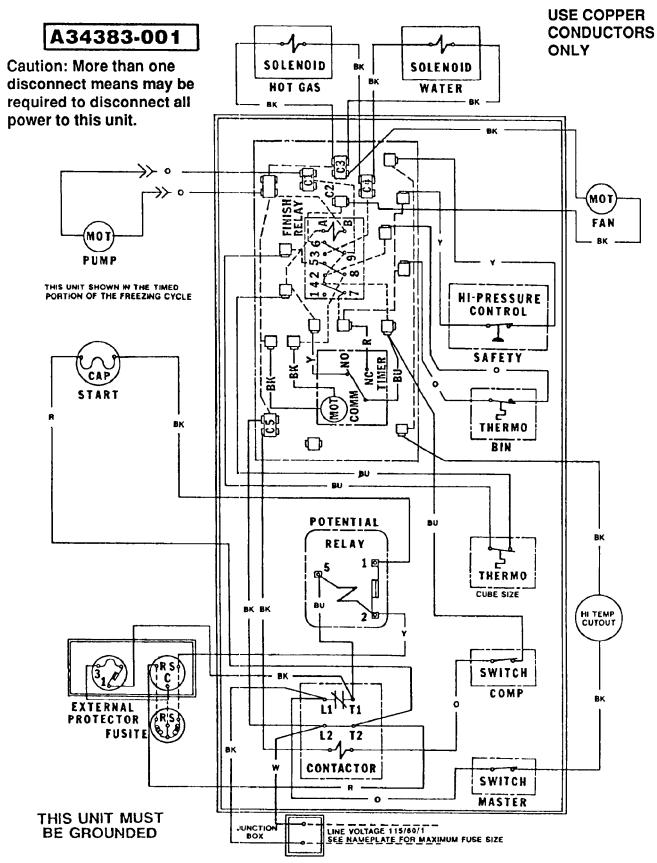


ITEM	PART		ITEM	PART	
NUMBER	NUMBER	DESCRIPTION	NUMBER	NUMBER	DESCRIPTION
1	13-0840-01	Manifold Plug	18	A32282-003	Drain Ass. (Air Cooled)
2	A29703-001	Manifold Water Tube	19	12-2265-21	Water Pump Assembly
3	02-2527-01	Water Distrib. Tube	20	03-1403-17	Screw
4	13-0617-48	O-Ring (2)	21	03-1407-03	Washer
5	02-2519-01	Plastic Tee	22	03-1408-31	Washer
6	03-1404-10	Screw	23	A30914-002	Pump Mounting Bracket
7	02-2878-01	Sump End Cover	24	03-1417-05	Lockwasher
8	02-2868-01	Drain Trough	25	03-1406-05	Nut
9	no number	Cube Chute	26	03-1394-03	Pal Nut
10	02-2869-01	Sump	27	03-1408-34	Special Washer
11	A30918-001	Sump Inlet Tube	28	02-2642-01	Plate Mount
12	03-1531-01	Screw	29	A30296-020	Evaporator
13	12-2313-04	Solenoid Valve	30	13-0674-07	Drain Hose, 8"
14	16-0791-01	Half Union	31	13-0674-07	Pump Hose, 33"
15	16-0162-00	Stainer	32	03-0727-09	Thumbscrew
16	03-1394-01	Pal Nut	33	03-1417-03	Lockwasher
17	03-1645-01	Screw			



ITEM	PART		ITEM	PART	
NUMBER	NUMBER	DESCRIPTION	NUMBER	NUMBER	DESCRIPTION
1	13-0557-00	Grommet	17	11-0427-02	Bin Thermostat
2	12-1213-10	Snap Bushing	18	03-1403-05	Screw
3	03-1417-18	Lockwasher	19	03-1417-03	Lockwasher
4	03-1403-02	Screw	20	11-0435-01	Cube Size Control
5	02-2242-02	Stand Off	21	03-1417-16	Lockwasher
6	02-2242-01	Stand Off	22	12-0426-01	Switch
7	11-0425-01	High Pressure Switch	23	12-0426-01	Switch
		(Air Cooled)	24	12-1213-17	Snap Bushing
8	no number	Control Box	25	13-0557-00	Grommet
9	A32168-001	Control Box Cover	26	03-1423-01	Speed Nut
10	03-1531-01	Screw	27	18-1903-44	Potential Relay
11	12-1980-01	Timer & Switch	28	03-1403-02	Screw
12	12-1879-02	Relay, 115 V	29	03-1403-15	Screw
13	12-1912-01	Circuit Board	30	12-2048-01	Contactor
14	03-1403-02	Screw	31	03-1103-00	Twin Speed Nut
15	03-1403-05	Screw	32	18-2200-39	Start Capacitor Bracket
16	03-1417-03	Lockwasher	33	03-1403-15	Screw
			34	18-1901-42	Start Capacitor

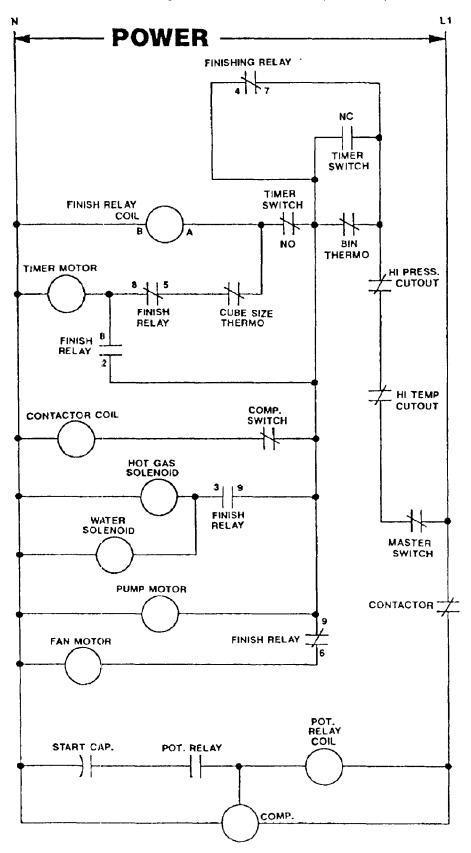
### **CM550 WIRING DIAGRAMS**



Component Layout Diagram for CM550AE-1A (115/60/1)

### **CM550 WIRING DIAGRAMS**

Schematic Diagram for CM550AE-1A (115/60/1)



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